

Parts List

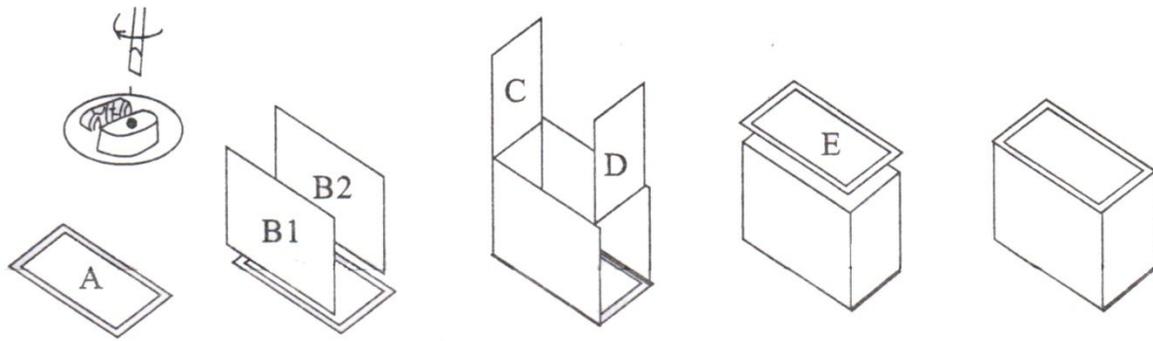
The following parts are included in the carton. Separate and check to see that all parts are accounted for before starting to assemble. If you are missing any parts, call the customer service number listed below and request that the missing parts be sent to you.

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|--------------------------------------|-----------------------------|
| A. Top Cabinet Face Frame (1) | L. Connector Sleeve |
| B. Top Cabinet Side Panels (2) | M. Moulding Strips (2) |
| C. Top Cabinet Top (1) | N. Shelves with Clips (3) |
| D. Top Cabinet Bottom (1) | P. Door Hinges (4) |
| E. Top Cabinet Back (1) | Q. Door Screws #6x1/2" (16) |
| F. Bottom Cabinet Face Frame (1) | R. Door Bumper Pads (8) |
| G. Bottom Cabinet Side Panels (2) | S. Top Door (1) |
| H. Bottom Cabinet Top (1) | T. Bottom Door (1) |
| I. Bottom Cabinet Bottom (1) | U. Plastic Caps (2) |
| J. Bottom Cabinet Back (1) | |
| K. Bottom Cabinet Toe Kick Plate (1) | |

Assembly Top Cabinet

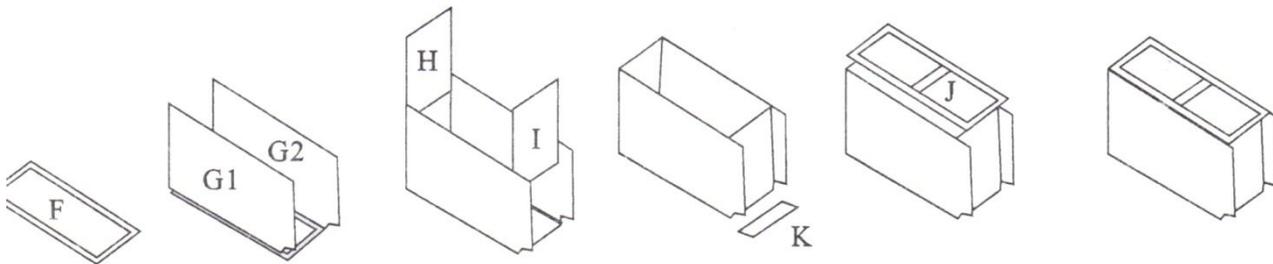
- Step 1. Place the top cabinet face frame (A) face down with the grooves and plastic connectors up on a clean soft working space.
- Step 2. Insert the two top cabinet side panels (B) into the grooves and align the plastic male and female connectors. Using a flat head screwdriver, turn the cam in the female connector 180 degrees to tighten. Tighten each connector.
- Step 3. Insert the top cabinet top (C) and bottom (D) dado slots in the side panels, sliding the top and bottom all the way to the face frame (A).
- Step 4. Place the top cabinet back (E), aligning with the connectors. Turn the cabinet upright and tighten the connectors from the inside of the cabinet.



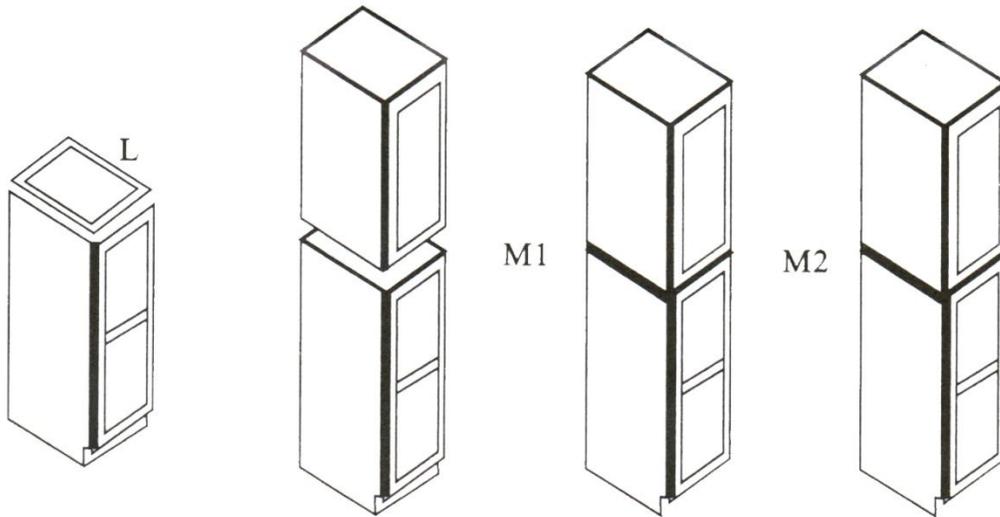


Assembly Bottom Cabinet

- Step 5. Place the bottom cabinet face frame (F) face down with the grooves and plastic connectors up on a clean soft working space.
- Step 6. Insert the two top cabinet side panels (G) into the grooves and align the plastic male and female connectors. Using a flat head screwdriver turn the cam in the female connector 180 degrees to tighten. Tighten each connector.
- Step 7. Insert the bottom cabinet top (H) and bottom (I) dado slots in the side panels, sliding the top and bottom all the way to the face frame (F).
- Step 8. Place the bottom cabinet top kick plate (K), aligning with the connectors on the side panels (G). Turn the cam lock connector screw to tighten.
- Step 9. Place the bottom cabinet back (E), aligning with the connectors. Turn the cabinet upright and tighten the connectors from the inside of the cabinet.



- Step 10. Stand the bottom cabinet upright and place the connector sleeve into the top of the bottom cabinet.
- Step 11. Place the top cabinet onto the connector sleeve (L) until the top and bottom cabinet come together.
- Step 12. Use the moulding over the seam between the top and bottom cabinets when needed. Use finishing nails or glue or double face tape (not provided) to secure the cabinet.



Door Installation

The doors can be installed with the hinges on the right or left for your desired needs. To install the doors, determine which side you wish the door to open from and follow the steps below.

- Step 1. Bottom Cabinet Door Installation: Place the larger bottom door (T) face down on a clean, soft work area, insert the door hinges (P) into the round pockets and align the screw hole in the hinge with the predrilled holes in the door, use 2 of the #6x1/2" screws (Q) then attach the hinge to the door. Repeat for the other hinge.
- Step 2. The door has square raised panels so the door can be turned to be mounted on either side of the cabinet to change the opening direction. Align the door with hinges with the predrilled holes on the inside of the face frame (F), use the #6x1/2" screws (Q) of the face frame and now you can tighten the screws. This should align the door with the other cabinets in the kitchen.
- Step 3. Top Cabinet Door Installation: Since this is an arched raised panel door, the arch must be at the top of the cabinet, because of this, the top door (S) has hinge mounting pockets on both sides. Select the side that you want the door hinges (P) on and place the hinges into the round pocket hole and align the holes for the screws. Use the #6x1/2" screws (Q) to attach the hinge to the door. In the round pocket holes not used, place the plastic caps (U) to cover the hole.
- Step 4. The inside of the face frame (A) has predrilled screw holes for the hinges. Align the door with the hinges to the predrilled holes on the face frame. Use the #6x1/2" screw (Q) to attach the hinges to the face frame. Do not tighten the screws. Align the door 1" from the bottom of the face frame and then tighten the screws.

CAUTION: THESE CABINETS ARE NOT DRILLED FOR HARDWARE, SO THAT YOU MAY SELECT THE STYLE AND FINISH FOR YOUR PERSONAL DÉCOR. PLEASE BE CAREFUL AND CHECK YOUR MEASUREMENTS SEVERAL TIMES PRIOR TO DRILLING HOLES AS THE PROODUCT WARRANTY DOES NOT COVER DAMAGE OR PROBLEMS CAUSED BY MISS-DRILLING.

