Soft Close Assembly Instructions

Step 1: Assemble the cabinet using the instructions provided.

Step 2: Assemble the drawer box by using a small rubber hammer. We recommend using wood glue between the dovetails to secure the joints of the drawer box.

Step 3: Locate the back brackets – they will be white or grey in color and are designed to carry the back of the drawer glide – See Diagram #1. Insert the back brackets into the back of the cabinet. There will be pre-drilled holes to accept the brackets.

Step 4: Locate the drawer glides themselves and put them in their corresponding sides of the cabinet. Slide the drawer glide into the back bracket till the front of the drawer glide is flush with the face frame of the cabinet. The drawer glides should only slide onto the back brackets about an inch. One is made to go in the left corner of the cabinet face frame opening and the other is designed to go on the right side. Using the screws provided secure the drawer glides in place with a screw in each drawer glide – See Diagram #2.

Step 5: Locate the front mounting clips for the drawer box (they are usual orange and blue or grey) – See Diagram #1.

Step 6: Take the assembled drawer box and flip it upside down on a solid surface. Place the front mounting brackets in their corresponding corners of the drawer box. One will have an “L” on it and the other an “R”. When you have them in place the “trigger” mechanisms should be facing each other. Using the screws provided place one screw facing the front of the drawer box and the other facing the side of the drawer box – See Diagram #3.

Step 7: With the front mounting clips in place flip the drawer box over so it is right side up. Next, extend the secured drawer glide out as far as it will go. You will notice a “hook” on the back of the rail when it is extended. This hook is designed to fit into a corresponding hole in the back of the drawer box. Slide the drawer box on the rail till the hooks are inserted in the holes on the back of the drawer box. You should hear the front of the rails click into place on the front mounting brackets while the hooks are inserting into the holes in the back of the drawer box.

Step 8: Close the drawer box to ensure the soft close glides are operating correctly.